

# Nelissen collection



2024



**NELISSEN®**

# We are constructing the new way of constructing

Nelissen's story started over 100 years ago. A story of continuous innovation, both in our working method and our products. Visit our showroom and discover how we have been fully committed to innovation and working with construction professionals for over a century to set up future-oriented projects.



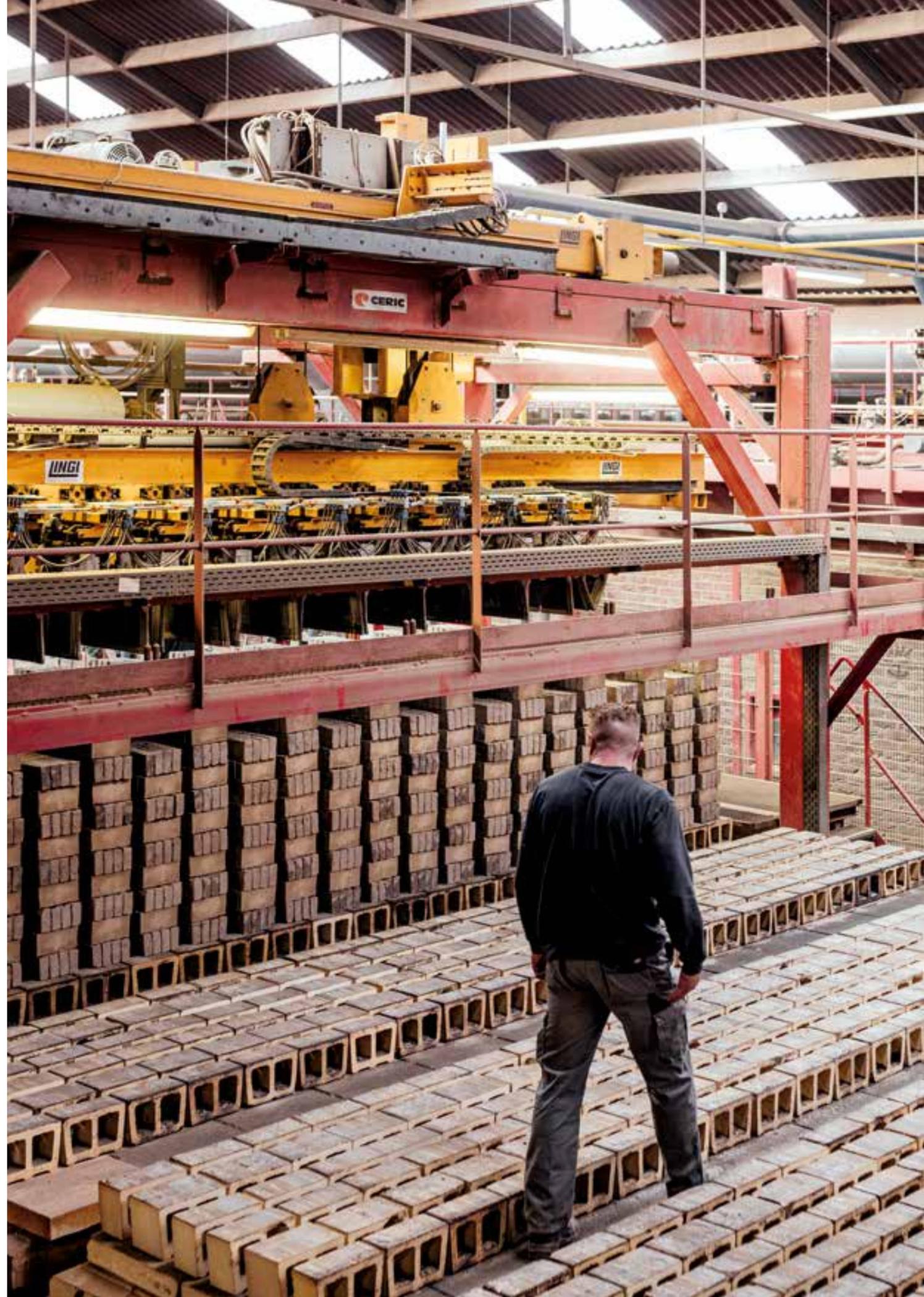
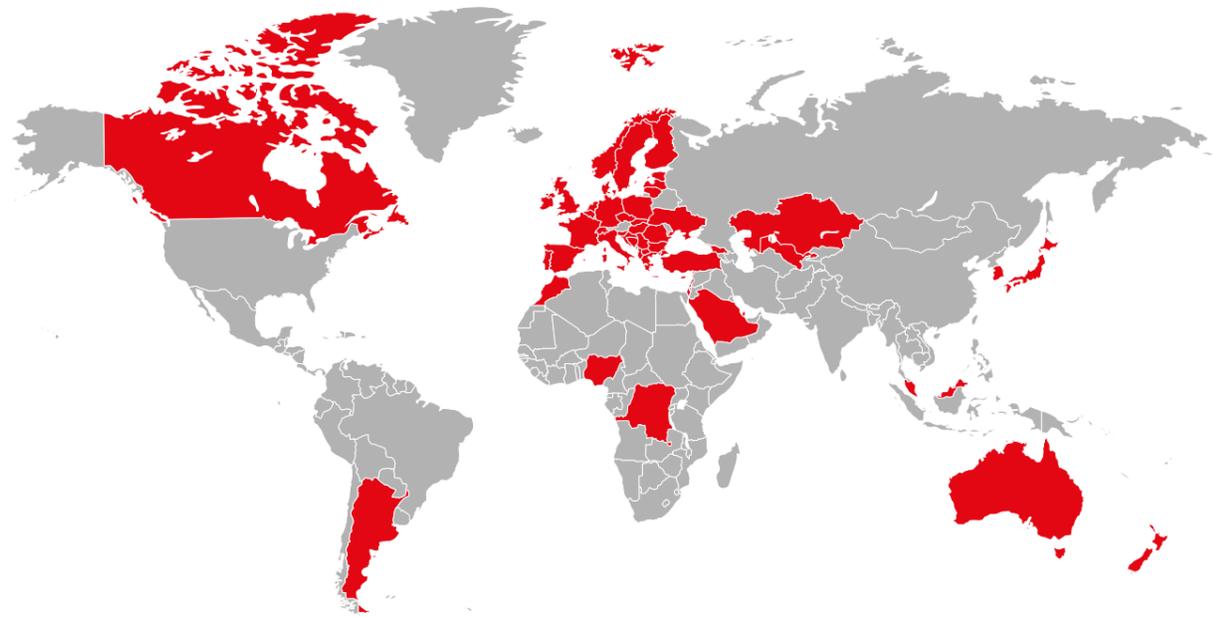
## Index

About us	4
We're happy to assist you!	6
Nelissen	8
Caprice	52
Klinker Historika	64
Hand-moulded	66
Wasserstrich	67
Sizes	69
Discover N70	71
Joints	72
Be inventive	76
Specials	82
Eco	84
Quality	85
nelissen.be	86
Service	87



# About us

At Nelissen Bricks, we produce facing bricks and facade insulation systems. Since our establishment in 1921, we have grown from a local family business to a major player in the international market: we produce and sell 185 million bricks a year in over 100 colours and 8 sizes. Visit our showroom and discover how we have been fully committed to innovation and working with construction professionals for almost a century to set up future-oriented projects.



# We're happy to assist you!

We hope that this brochure will inspire you and that we can thus do our part in contributing to your dream project. Do you still have questions after viewing our collection? If so, we're always here for you!

Would you like to...

- schedule a visit to one of our showrooms?
- receive a free sample of your favourite facing bricks?
- get a reference list to see your favourite brick in an existing home?

Then do feel free to contact us. We'll be happy to help you out!

[info@nelissen.be](mailto:info@nelissen.be)  
**+32 12 44 02 44**



# pastel



rubio



rubio



alma



monet



anderlecht



rosado



rosado

Light-coloured facing bricks. Soft pastel. Sophisticated and elegant.



monet

# nuance

Warm. Distinctive. Timeless.



maranello



luce



santorini



stella



valetta



# nuance



T15



goya



magnolia



T15



viale



paladio



paladio



goya

# nuance



robinia



capri



neo baroque



T16



# nuance



rialto



rialto



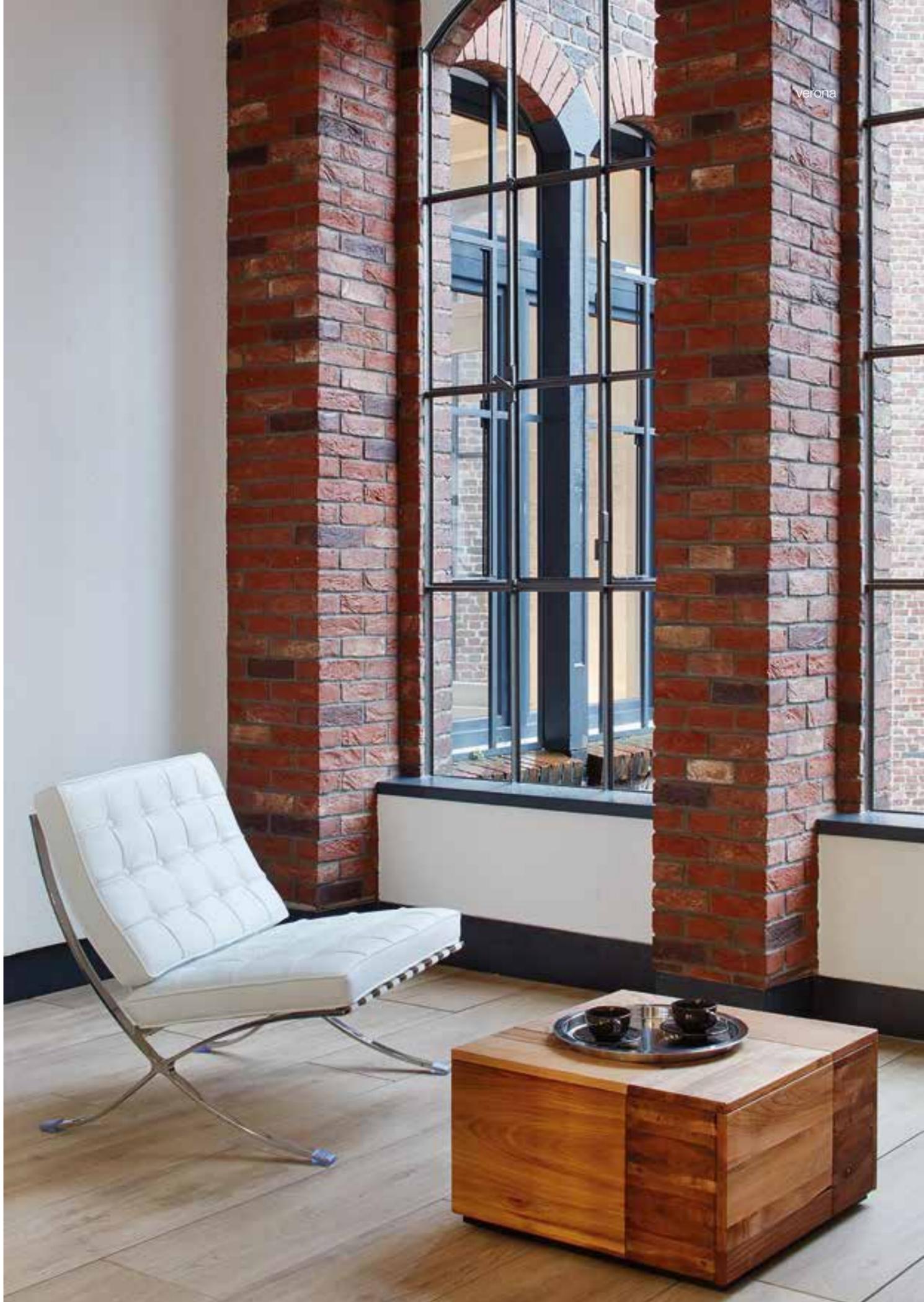
verona



anglian



anglian



verona

# passion

Fiery. Attractive. Eye-catching.



klampsteen kesselt



klampsteen kesselt



rosso



wijnegem



spanish red



trafalgar

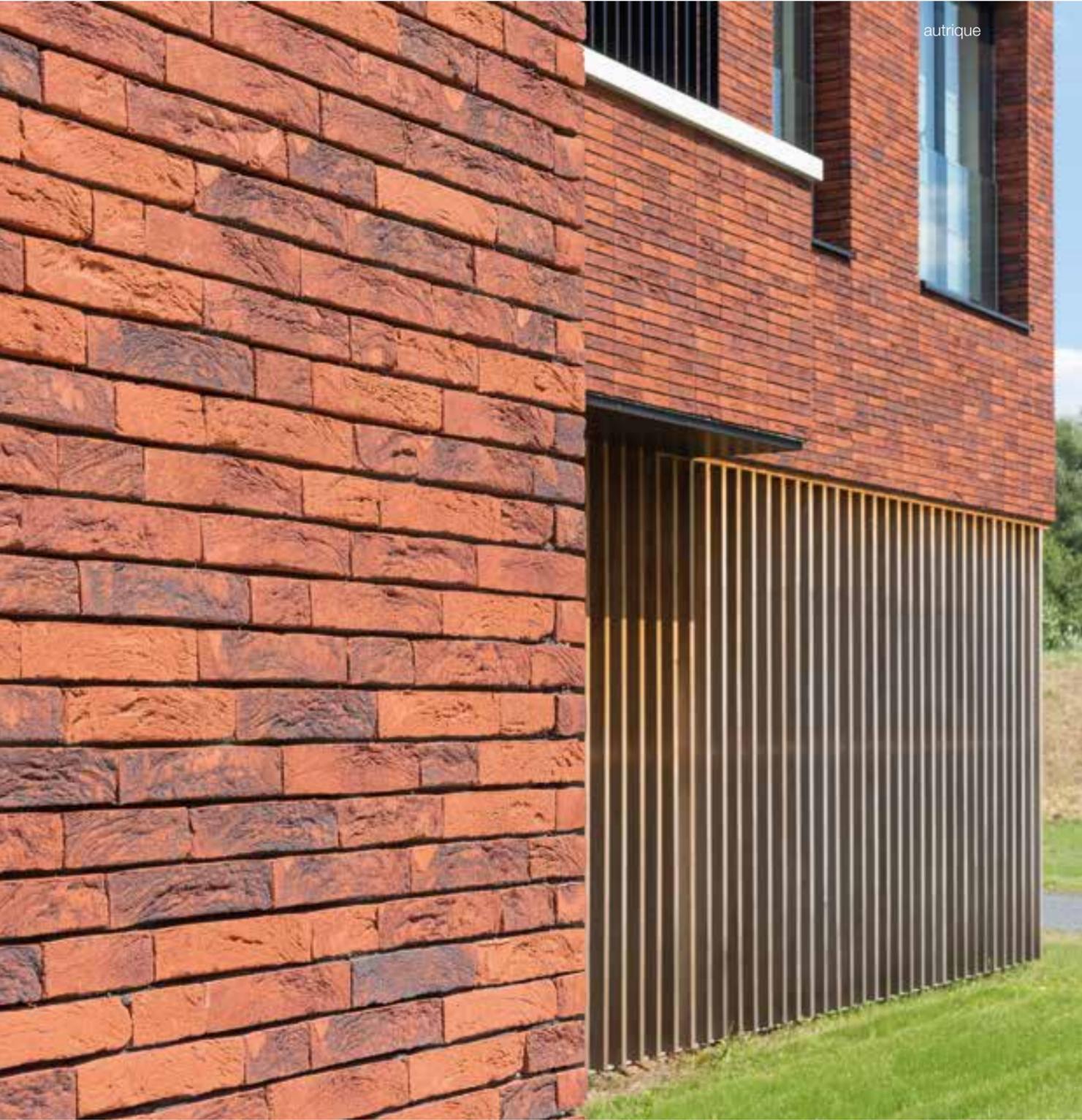


spaans rood



rosso

# passion



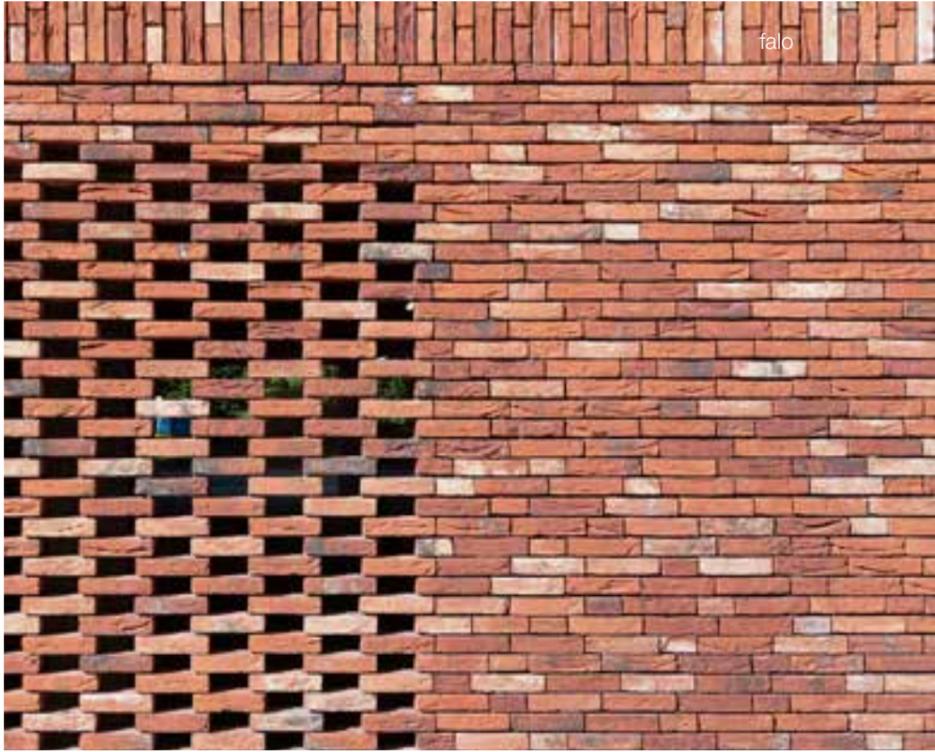
falo



autrique



aubergine



# passion



veneto



veneto



salto



razzo



razzo

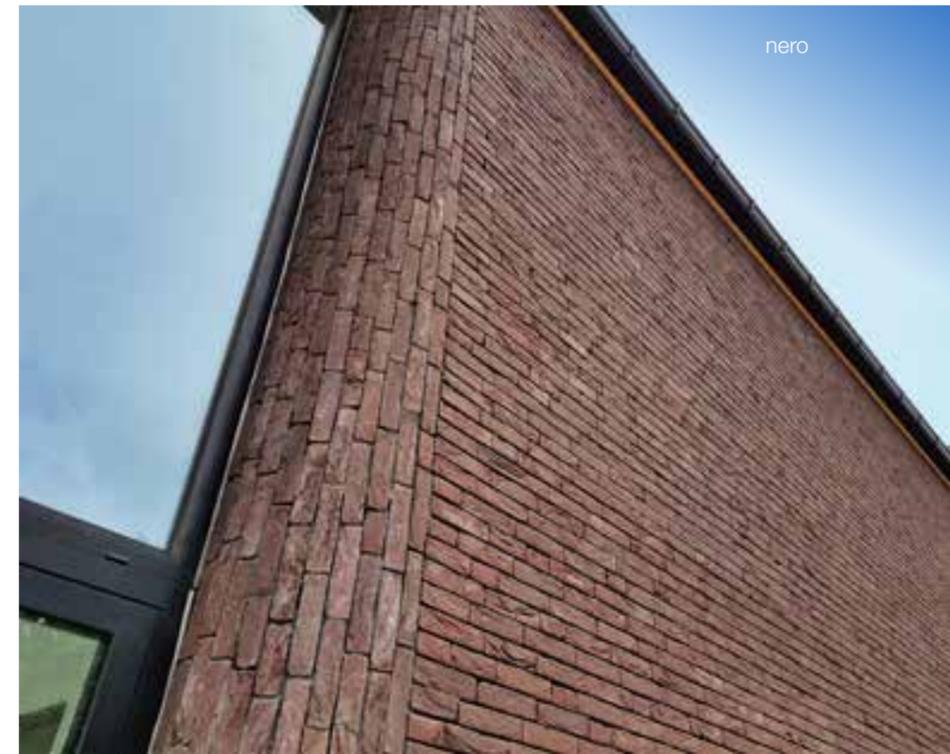


salto

# oscuro



Dark. Impressive. Statement.



# oscuro



grafit



moreno



muria



torba



grafit



muria



moreno

# obsкуро



# grigio



cap gris nez



vinalmont

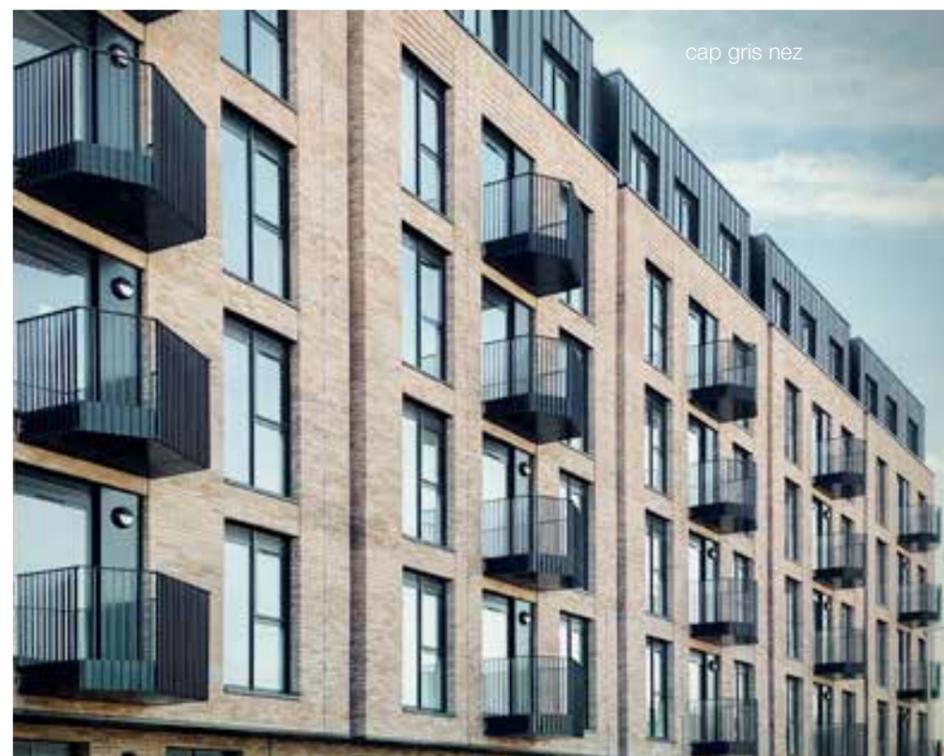


arte



zola

Unique and distinct. Bold appearance.



# grigio



forno



borlo



forno



gabriella



roca



borlo



roca

# grigio



lerno



carma



lava



horta



# classico



old-terduinen



old-haspengouw



old-gotisch

A touch retro. Warm. Stylish character.



# classico



old-limburg



vega



old-brussels



old-limburg



vega



old-limburg

# baekelsystem



klampsteen kesselt baekel



klampsteen kesselt baekel



old-haspengouw baekel



old-gotisch baekel



vega baekel

A touch retro. Warm. Stylish character.



old-haspengouw baekel



vega baekel

# hammered

Feels familiar. Warm. Regular fixture.



ares



ceto



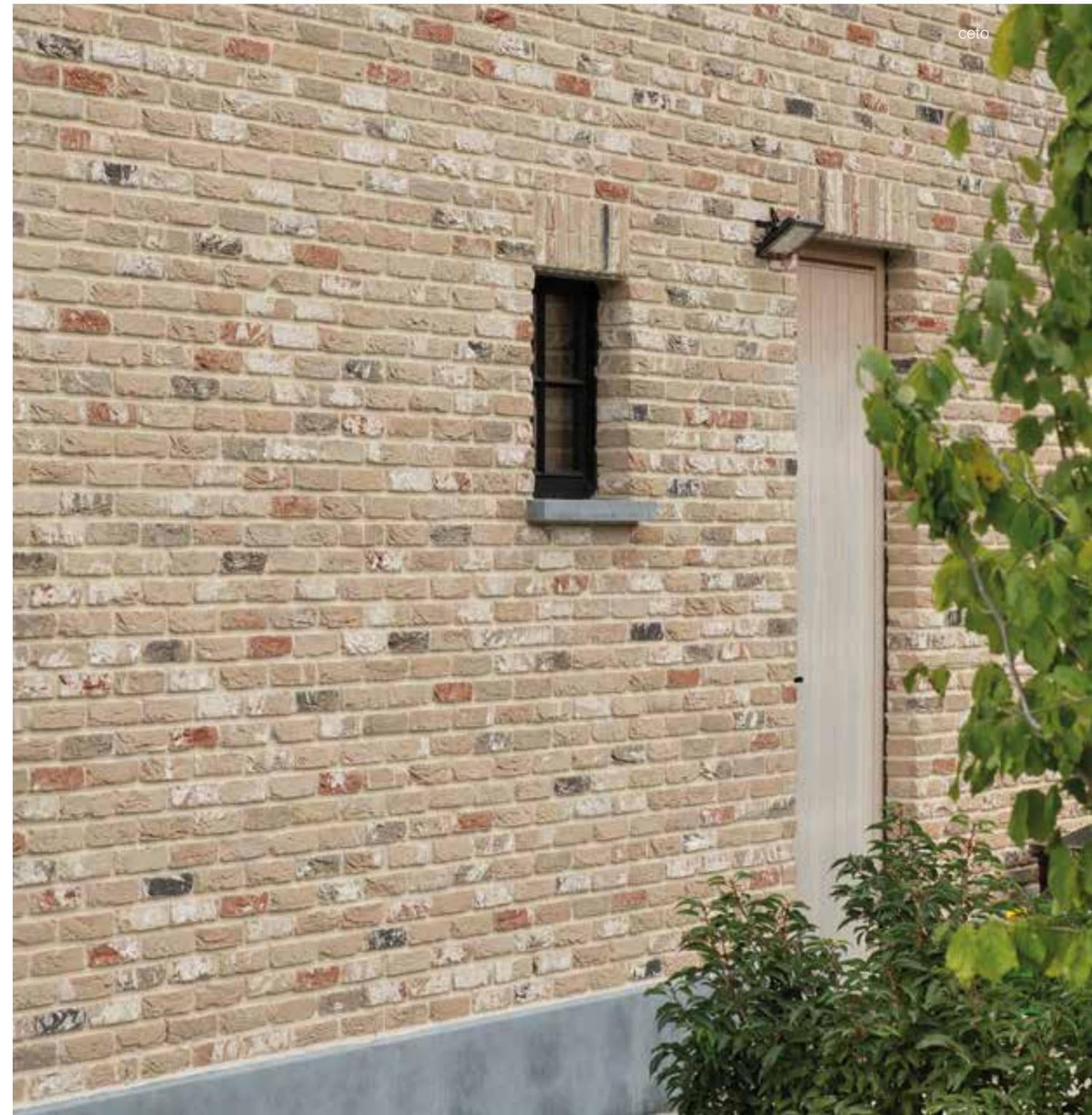
apollo



hebe



helena



# hammered



ziva



pallas



hades



dione



ziva



chronos



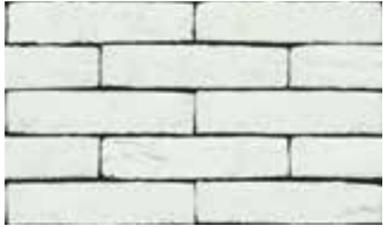
pallas



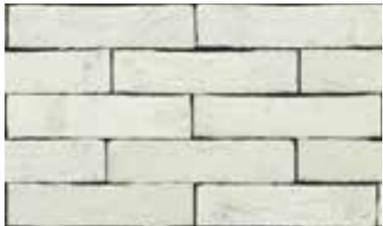
chronos

# koloro

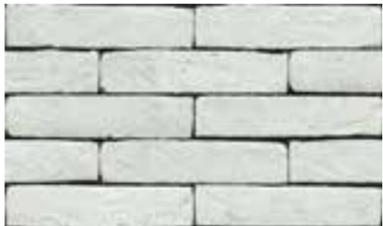
Flamed. Fun. Coated.



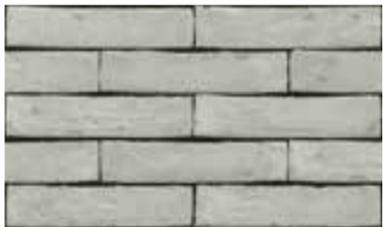
blanco



nevoso



argento



topo



# koloro



metallic



crema



metallic



shadow



crema



shadow

# oxygenless



anthracite braised



green-grey braised



anthracite braised



green-grey braised

Breathtaking. Creative nuances.



green-grey braised

# caprice

Streamlined. Contemporary. Stunning.



el cumbre wasserstrich



masaya



liza wasserstrich



fairfield antique



berwick



# caprice



galica



montana



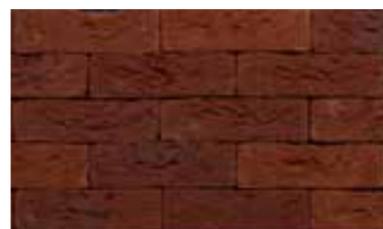
troika



montrea



telica wasserstrich



galica



montrea

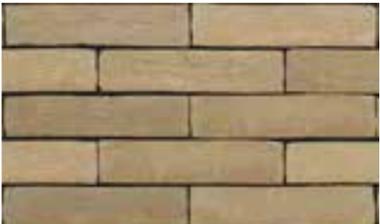
# caprice



maderas wasserstrich



bacara



mirato



furnas wasserstrich



# caprice



muria wasserstrich



flores



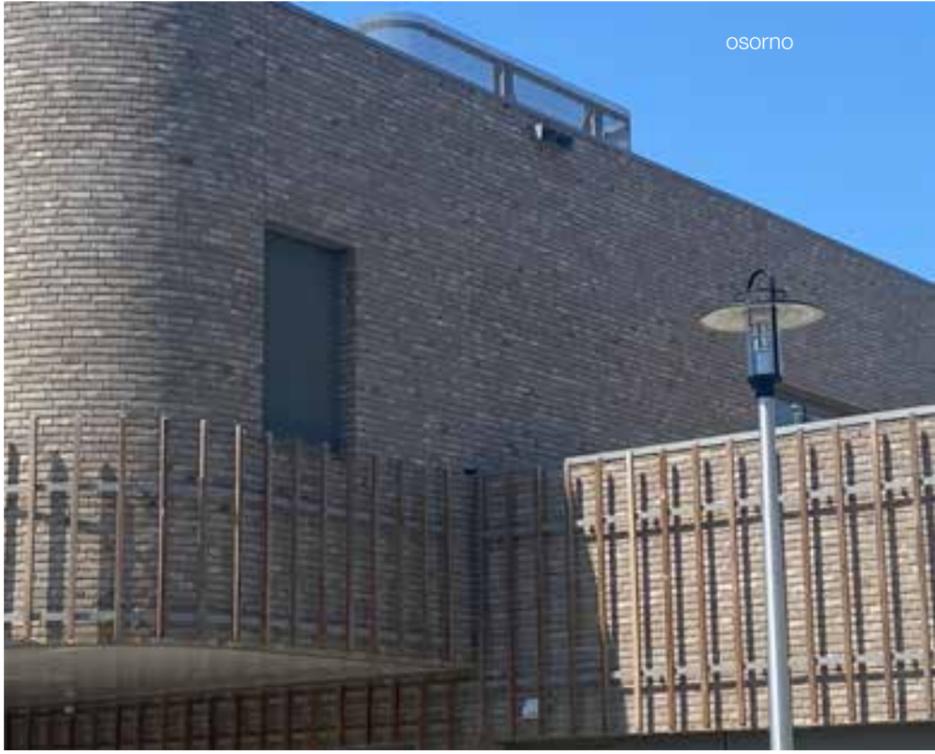
bourgeois



bromo



# caprice



# caprice



flores



salvador wasserstrich



lurus wasserstrich



caldera wasserstrich



merlot



bromo



mayon

# klinker historika

Authentic. Speaking. Circular.



yellow moulded



bronze moulded



mix red hand-moulded - moulded



red moulded



# Hand-moulded

Hand-moulded facing bricks have a unique shape and colour. In the past, hand-moulded bricks were actually made by hand, today we produce them with extremely modern machines. Using a perfect imitation of the traditional production method, we obtain this typical hand-moulded brick with its irregular surface, varied hues and grains.



# Wasserstrich

Wasserstrich bricks are sleek and combine the irregular shape of hand-formed bricks with an unsanded extruded brick.

The bricks owe their name to a special technique during production. Instead of sprinkling sand into the mould, we use a fine water spray to release the clay shapes from the moulds. This process beautifully reveals the natural color of the clay mix and gives the facing brick a soft, nuanced hue.



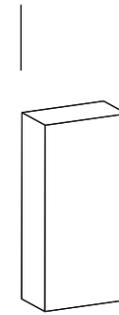


## Sizes

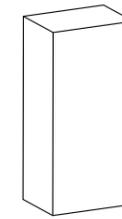
When you enter the Nelissen showroom, you will soon notice that you can choose from quite a few different sizes and colours of facing bricks.

At first glance, the format may seem less important than the colour or finish, but it still deserves attention. In the larger whole, the format also determines the appearance of your overall project.

MOD

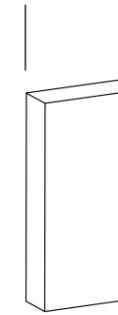


MOD 50  
±190x90x50



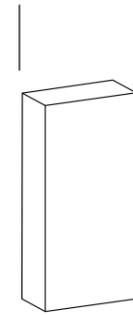
MOD 65  
±190x90x65

RF 4

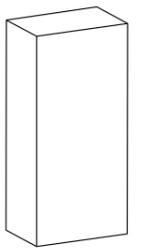


RF 4  
±210x100x40

WV



WV 50  
±210x100x50



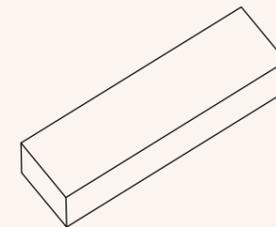
WV 65  
±215x100x65



## Discover N70

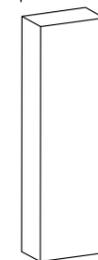
### 3 cm that make the difference

The N70 has an exclusive facing brick format:  $\pm 240 \times 70 \times 40$  mm (N70/4) and  $\pm 240 \times 70 \times 50$  mm (N70/5). Due to these dimensions, the N70 is not only 3 cm narrower, but also 3 cm longer than a traditional Waal format facing brick. A small change with a world of difference! Our offerings in this format are constantly being updated. Please refer to our price list!

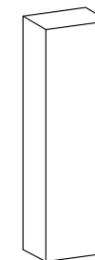


Less mortar. Less loss of space. Lower environmental impact.  
More architectural freedom. More character. More insulation.

**N70**

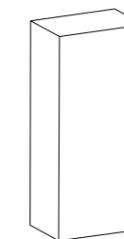


N70/4  
 $\pm 240 \times 70 \times 40$



N70/5  
 $\pm 240 \times 70 \times 50$

**NNF**



NNF  
 $\pm 240 \times 107 \times 72$

# Joints

## Normal look with joint

Joints of 10 -12 mm are common with traditional brickwork, but there are other options. It is best not to take a risk when choosing the right joint colour. The joint can cover up to 25% of the façade, and therefore largely determines the appearance of the façade brickwork. For example, a light joint colour will emphasise the colour of the facing bricks, while a dark joint colour will give the façade a darker look. You can also work tone-on-tone, giving the façade a more colour-intensive image.

Do you find this difficult to visualise? Use the joint module on our website to know what effect the joint colour will have on your walls.

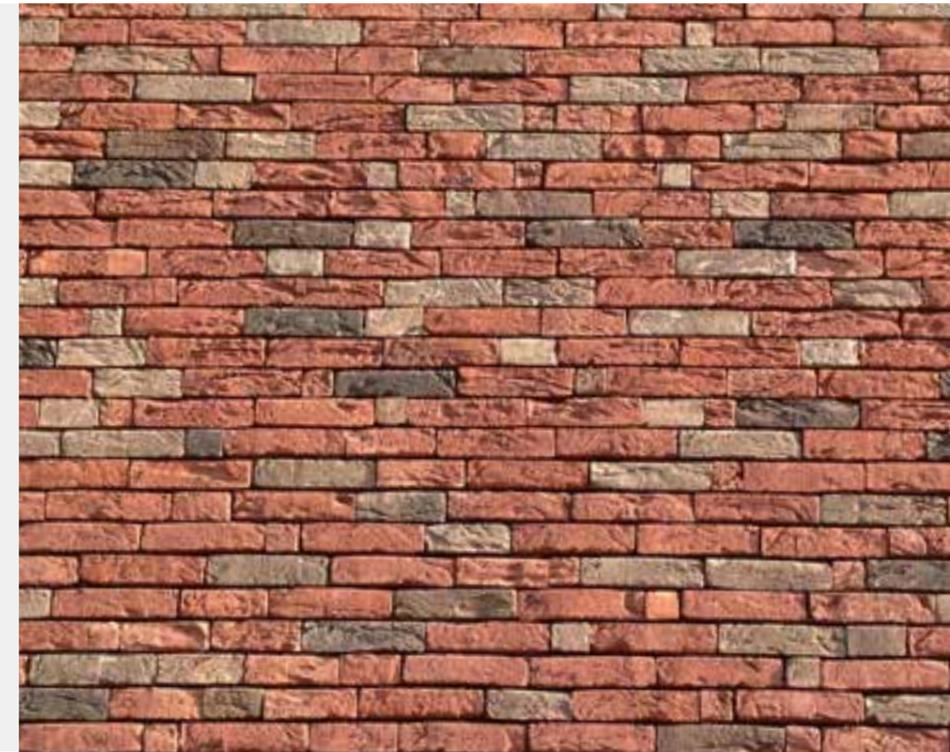


## Glued look

Glued brick façades are increasingly appearing in the streets. The beautiful façade gets all the attention, because there are no joints visible. This ensures modern, sober architecture with clean lines, while the colour of your facing brick will be much more intense than if it had a joint.

In addition to providing a stronger structure than traditional masonry, glued walls have other important advantages. There is less chance of efflorescence and limescale deposits, and you can count on higher durability.

All facing bricks can be glued when using the correct adhesive mortar. The colour of the adhesive mortar is adapted to the brick in most projects.



# Joints

## Thin joint with thin bed mortar

Joints of 10 -12 mm are common with traditional brickwork, but there are other options. It is best not to take a risk when choosing the right joint colour. The joint can cover up to 25% of the façade, and therefore largely determines the appearance of the façade brickwork. For example, a light joint colour will emphasise the colour of the facing bricks, while a dark joint colour will give the façade a darker look. You can also work tone-on-tone, giving the façade a more colour-intensive image. Do you find this difficult to visualise? Use the joint module on our website to know what effect the joint colour will have on your walls.



# Be inventive

## Innovative application

At Nelissen Steenfabrieken, we do not like boring uniformity. This is why we keep coming up with new solutions for both the manufacture of facing bricks and their application in your project. This is why we chose our motto "Be Inventive": we are happy to give you all the tools you need to make a choice that matches perfectly with your personality and how you want your home to feel.



## Special shapes and sizes

The N70 - designed in 2015 - is characterised by its longer and slimmer size: 240x70x50 mm and 240x70x40 mm. You will find the most up-to-date overview of the N70 range and its newest colour grades in our price list. This also applies to the Nelissen NF (NNF) with its exclusive format of 240x107x72 mm.



## Mix your own combination

There's no accounting for taste. We have a range of exclusive shades that we can offer in mix ranges to fully meet your particular needs. Do you want to give it a try? Get started with the mix and joint module on [nelissen.be](http://nelissen.be).



## DUBIO: shadow joints make your facing brick look slimmer

The DUBIO brick design is based on our N70. This newcomer is undoubtedly an asset to residential construction. Shadow joints in the brick create a beautiful illusion that the façade is constructed of especially thin bricks. You can place the brick horizontally, vertically or randomly in different colours. You will undoubtedly fall like a ton of bricks ... for this brick.



# Be inventive

## Recuperation bricks

Klinker Historika is the benchmark when it comes to circularity. They take care of the entire facing brick recycling process in the Netherlands and Germany. Each harvested batch of bricks undergoes thorough testing and is then provided with a comprehensive report. As a result, we confidently reuse them in various construction projects.



## Sintered facing bricks

Can you be won over by coal sintering? Does this special effect suit your sense of aesthetics? We have several sintered facing bricks as standard in our range.



## Engobe

Engobe is a thin, liquid clay layer that is applied to the dried facing brick and then co-fired in the kiln. This glazing technique provides a certain sheen or changes the color of the brick. You will find some examples in the Caprice range.



## Tumbled facing bricks

Do you prefer a rustic, classic look? Our bricks from the Hammered series are tumbled after production, giving them a cool retro look. This makes them a great alternative to our Classico range.



# Be inventive

## Cross bond without cutting: Baekelsystem

This beauty is facilitated by our Baekel brick with its vertical groove on one side. As a result, you no longer have to cut the brick in half to get the historic-looking cross bond. This saves extra work, reducing the cost of this traditional handicraft to bring it within everyone's reach.



## Braised facing bricks

For braising, previously baked bricks go back into the kiln. The high temperature results in a chemical reaction that results in the iron oxides discolouring from red to grey or from pink and yellow to lighter shades. And the result? An intensely warm and creative appearance.



## Cement coating with Koloro

The facing bricks of our Koloro range have a cement coating, which gives them a whitewashed or coated look once incorporated and when using a modified joint.



## Bricks for painting and whitewashing

We have these in our range too. Ask for advice.



# Specials

## Brick slips for exterior designs

One of the ways in which brick slips can be used to great effect is to reface an existing building: they allow you to give an existing façade a complete “makeover. On the other hand, brick slips can also be used for new or industrial buildings. Brick slips are always glued with specially designated (mortar) glue. Due to the thinness of a brick slip, the normal detailing of windows and doors can be maintained when applying these brick slips. Thus no high alteration costs! Once applied, brick slips have the same appearance as traditional brickwork. Besides brick slips, we also offer special corner strips that can be applied for the corner cut on walls, window and door openings. All our brick slips are original and unique and are available in our standard range of colours and textures.



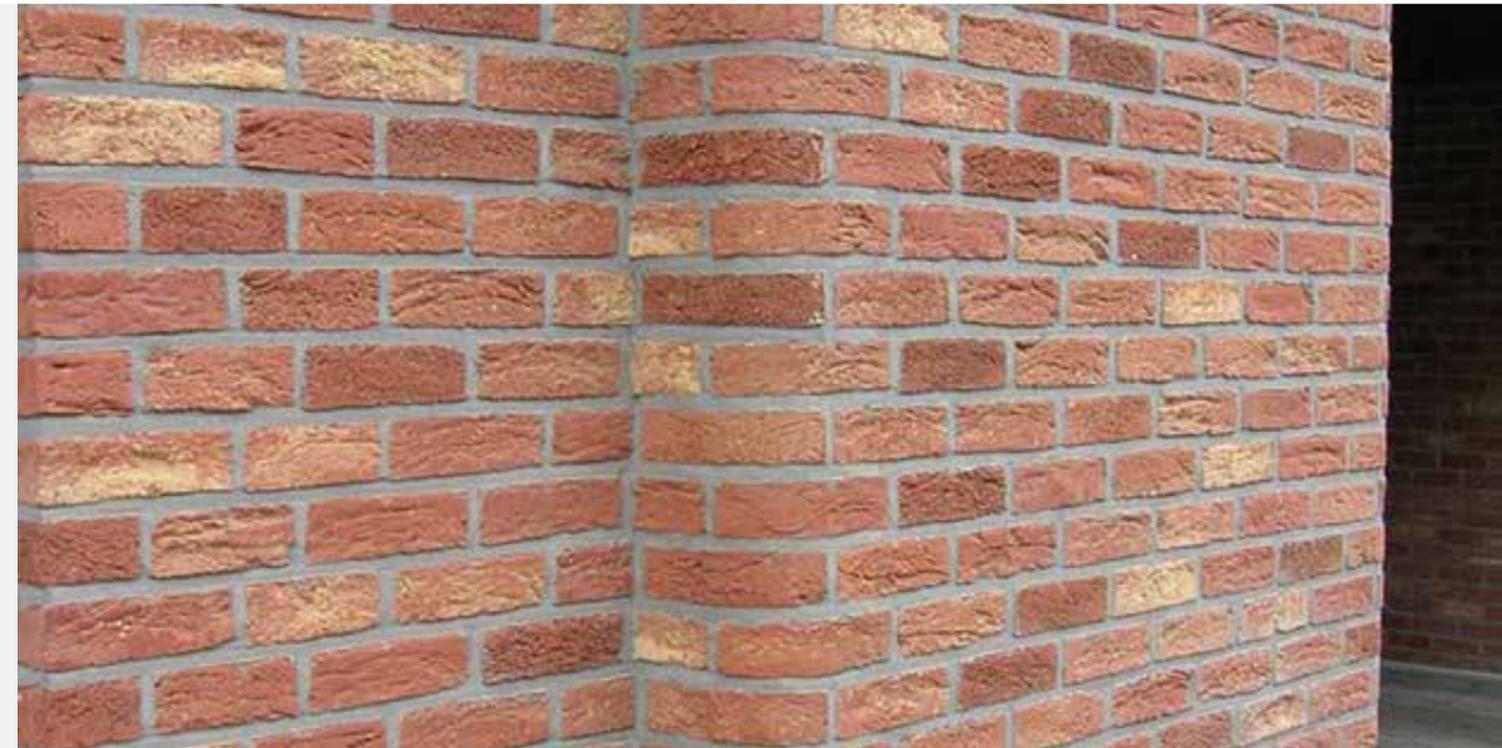
## Special bricks

A special brick is a brick that has a different profile compared to a standard brick. These bricks provide special façade effects so that extra attention can be paid to a project. We can make even the most difficult profile bricks based on a good sketch. Unlike normal standard bricks, special bricks are still made by hand. We already have moulds for the standard models below. Special bricks between 50 mm and 65 mm can be obtained in almost all colours in the short term from the extensive range. For other shapes and sizes, we deliver within 6 - 8 weeks of ordering.



## Brick slips to decorate interior walls

If you want your apartment or house interior to be authentic and unique, and you would like to lose less space because of the reduced thickness, you should definitely consider applying brick slips in your interior design. Whether you are a modern style lover or prefer a more traditional style, brick slips combine modern and classical elegance and give your living spaces a charming and timeless look. On top of that, they add character to your interior. Brick slips are cut out of the original facing bricks on request. Therefore they have the same characteristics and carry the same quality certification as facing bricks. In addition, they offer some extra advantages: they are lighter, easier to process and to ship. Brick slips are merely approximately 2 cm thick.



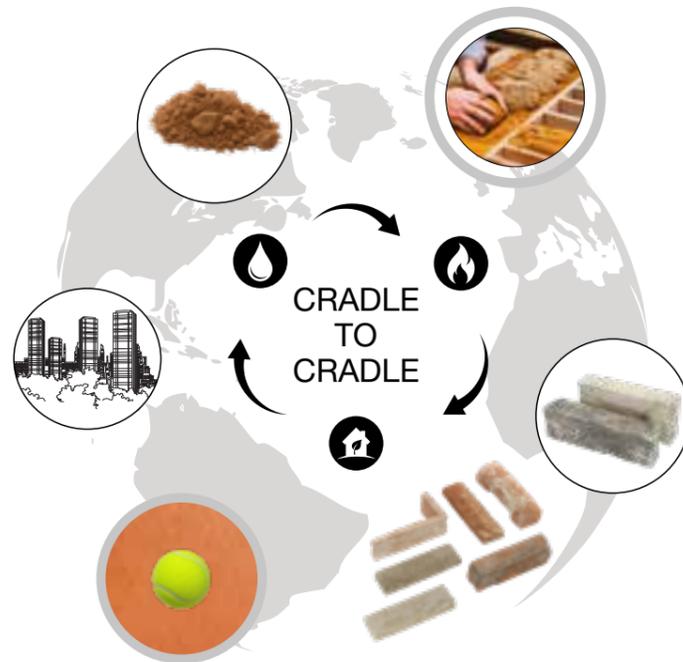
# Eco

## An ecological approach for the future

Nelissen works with a 100% natural product: Löss. This is a nice, first step in the right direction. This clay is mined in our own quarry and then transported to the factory halls via conveyor belts. There, a process starts that pays maximum attention to sustainable production.

The process is almost like a recycling process. Nothing is lost. The same goes for the life cycle of a facing brick. Clay is processed into facing bricks. These bricks are used in homes that will stand for at least 100 years. Moreover, the bricks are recycled after demolition. At this point, they will serve as foundation material.

By constantly improving our activities and processes, we minimise the environmental impact of our production process. Minimal nuisance due to noise and dust in the environment, optimal waste management, efficient use of energy, raw materials and water, those are our main strengths.



# Quality

Nelissen Brickworks constantly strives for the highest quality, and therefore works in accordance with the management system that is certified in accordance with ISO 9001 (quality), ISO 14001 (environment), Factory Production Control and the Brickmakers Quality Charter.

Bricks produced at the Lanaken production unit comply with the following product certificates. The after-treatment to the bricks surface and its durability are not part of the BENOR certification.

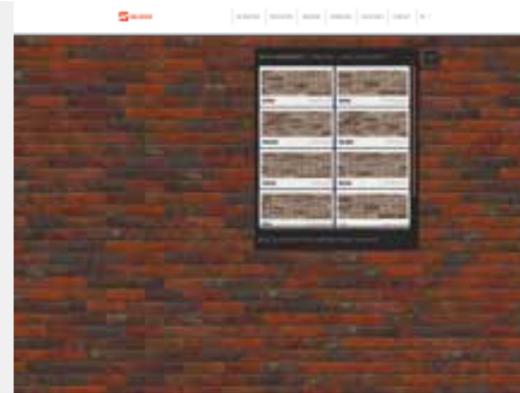


# nelissen.be

## Would you like more information about a specific facing brick?

You will find all the technical data on our website. You can also view our full range in the desired joint thickness and joint colour. Even the brickwork can be simulated in advance.

And of course you can admire a nice selection of reference images using each facing brick. Efficient use of energy, raw materials and water, these are our main strengths.



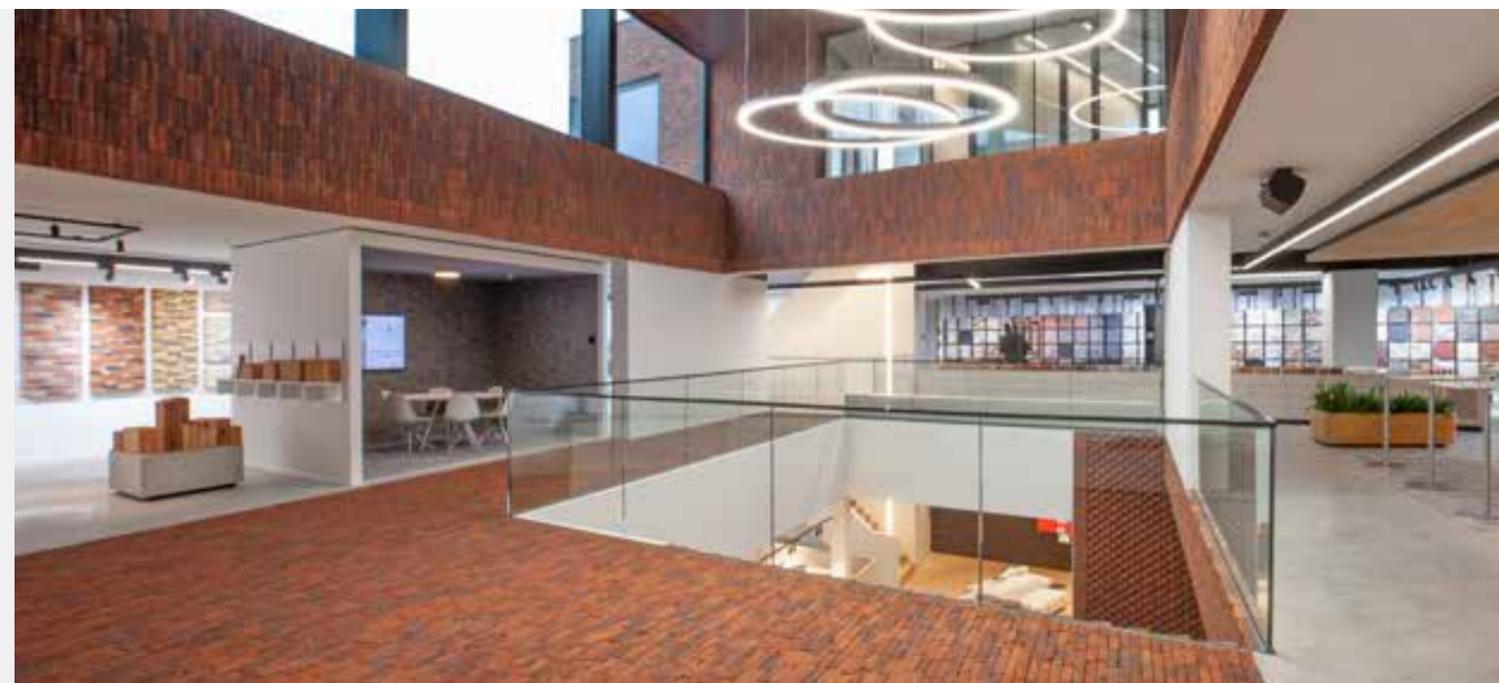
The same brick,  
different shades of joints

# Service

We hope we can inspire you with our collection and we especially hope that we can contribute to the realization of your dream project.

Would you like to see a particular brick with your own eyes? Be sure to visit our showroom. Our experienced staff will help you with pleasure. We also offer free samples of your favourite bricks.

Would you prefer to see a brick applied in an existing home? Please do not hesitate to request our extensive reference lists by using the contact form on our website, or by contacting us directly through email at [info@nelissen](mailto:info@nelissen) or by phone at **+32 12 44 02 44**.



**LANAKEN**  
headquarters & showroom

Kiezelweg 458-460  
B-3620 Lanaken (Kesselt)  
+32 12 44 02 44  
info@nelissen.be

Opening hours  
only by appointment  
Week: 8.30 - 18.00  
Saturday: 10.00 - 12.30

**Follow us**



[www.nelissen.be](http://www.nelissen.be)

